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# **TECHNICAL DATA SHEET – HPC 96 NU-FLAME INTUMESCENT VARNISH**

# **DESCRIPTION:**

Nu-Flame Intumescent Varnish is a clear flame retardant coating for natural wood and wood surfaces giving a varnish type appearance which enhances the natural colour of the wood.

## **ADVANTAGES:**

Being a low odour, water based system it is user friendly.

When exposed to a fire Nu-Flame Intumescent Varnish expands to create a fire protective barrier, insulating the timber surfaces from heat and oxygen. Tested to BS476 Part 7 Class 1 surface spread of flame BS476 Part 6 Fire propagation. Designated Class '0' to current Building Regulations.

USES:

Suitable for use on a variety of metal substrates providing these have been suitable prepared

# **COLOUR RANGE:**

Clear basecoat, for overcoat finishes see Nu-Flame Clear Overcoat Data Sheet.

#### PACK SIZE:

Two component product, supplied in 20 m<sup>2</sup> packs

# COVERAGE RATE:

Class 0: Apply two coats at 13  $m^2$  per litre per coat (75 micron WFT) Nu-Flame FR Clear Overcoat should be applied at a coverage rate of 12  $m^2$  per litre.

## **DRYING TIME:**

Overcoat: 12 hours minimum depending on temperature and adequate airflow

#### **PREPARATION:**

Ensure surfaces to be treated are clean, free from surface moisture and contamination such as oil, grease and wax. Abrade previously varnished surfaces to provide a key.

## **APPLICATION:**

May be applied by brush/roller or conventional spray Stir the base and add the activator slowly, continue stirring until a homogeneous mix is obtained. Usable pot life 1½ to 2 hours. Maximum timber moisture content 18% Maximum relative humidity during application and drying 75%. Minimum temperature during application and drying 8°C.Minimum surface temperature 3°C above dew point.

#### **EQUIPMENT CARE:**

Clean equipment with water immediately after use.

## STORAGE:

Store away from direct sunlight and sources of heat. Protect from frost.

#### SHELF LIFE:

12 months (in original sealed container).

HEALTH & SAFETY:

Refer to MSDS



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